

Machine and Engine Details			Carburetter	Mix.Chbr.	Internal	ENGINE END DETAILS				JET BLOCK		
						Capacity	Model	Year	Type.No.	Body.No.	Bore	Centre Line of Body to Face of Flange
NORTON												
490 s.v.	16H (ex.W.D.)	1940-45	276AE/1BE	276/406	1"	1 1/8" dia.	Clip	Fitting			206/058	45
348 o.h.v.	350 Trials	1946-49	276CP/1D	276/012V	1"	1 1/8" dia.	Clip	Fitting			206/058	45
348 o.h.c.	40	1946-54	T10TT	175/060	1 3/32"	2 1/2"	2"	21/64"	13/32"		175/101D	-
348 o.h.c.	40M	1946-50	T10RN	185/060	1 3/32"	2 1/2"	2"	21/64"	1 3/32"		185/107D	-
348 o.h.c.	40M	1951	10RN9	185/060	1 3/32"	2 1/2"	2"	21/64"	1 3/32"		185/107D	-
340 o.h.c.	40M	1952-54	T10GP	316/092	1 1/8"	2 1/2"	2"	21/64"	1 1/8"		316/109	1 5/32"
348 o.h.v.	50 and 55	1946-49	276CP/1D	276/012V	1"	1 1/8" dia.	Clip	Fitting			206/058	45
490 s.v.	16H	1946-54	276AT/1BE	276/408V	1"	1 1/8" dia.	Clip	Fitting			206/058	45
490 s.v.	16H	1953-54	276FU/1DJ	276/408V	1"	1 1/8"	Clip	Fitting			206/058	45
490 o.h.v.	18,ES2,500Trials	1946-54	276AU/1BE	276/407V	1 1/16"	1 1/4" dia.	Clip	Fitting			206/059	51
490 o.h.v.	18	1953-54	276FT/1DJ	276/407	1 1/16"	1 1/4"	Clip	Fitting			206/059	51
490 o.h.c.	30	1946-54	T10TT	175/043	1 5/32"	2 1/2"	2"	21/64"	1 3/16"		175/101D	-
490 o.h.c.	30M	1946-50	T10RN	185/281	1 3/16"	2 1/2"	2"	21/64"	1 1/4"		185/107	-
490 o.h.c.	30M	1951	10RN9	185/281RR	1 3/16"	2 1/2"	2"	21/64"	1 1/4"		185/295R	-
490 o.h.c.	30M	1952-54	T10GP	316/095	1 7/32"	2 1/2"	2"	21/64"	1 1/4"		316/147	1 7/32"
490 o.h.v.	18 Special	1949-54	276DS/1DW	276/407	1 1/16"	1 1/4" dia.	Clip	Fitting			206/059	51
497 o.h.v.	7Twin „Domi“	1949-54	76AK/1AT	76/413	1"	1 1/2"	2"	11/32"	1 1/8"		6/058	45
596 s.v.	No.1 „Big Four	1946-49	276AT/1BE	276/408V	1"	1 1/8" dia.	Clip	Fitting			206/058	45
596 s.v.	No.1 „Big Four	1950-52	276ED/1BE	276/408V	1"	1 1/8" dia.	Clip	Fitting			206/058	45
600 s.v.	Big 4	1953-54	276FV/1DJ	276/011	1"	1 1/8"	Clip	Fitting			206/058	45

Jet Size	Throttle Valve	Needle Position	Needle Jet	Float Chbr. Type No.	Float Ch.br. Body Part No.	Spare Parts List No.
170	6/4	2	Std.	1BE	64/156B	440
170	6/4	3	Std.	1D	64/156B	440
350	6	4	.109	14/064 (15°)	14/314	441R
500	6	5	.109	302/1	302/001	417 & 449
500	6	5	.109	302/8	302/015	452
230	5	3	.109	302/8	302/015	470
170	6/4	3	Std.	1D	64/156B	440
160	6/5	3	Std.	1BE	64/156B	440
160	6/5	3	Std.	1DJ	64/156B	440
160	6/4	3	Std.	1BE	64/156B	440
160	6/4	3	Std.	1DJ	64/156B	440
350	7	2	.109	14/064 (15°)	14/314	441R
560	6	4	.109	302/1	302/001	417 & 449
560	6	4	.109	302/8	302/015	452
260	5	3	.109	302/8	302/015	470
160	6/4	3	Std.	1DW	64/156B	440
170	6/3 1/2	2	.107	1AT (7°)	64/192	440
160	6/5	3	Std.	1BE	64/156B	440
170	6/4	3	Std.	1BE	64/156B	440
170	6/4	3	Std.	1DJ	64/156B	440